

Hardback Books

Cover setup guide

Cover specifications

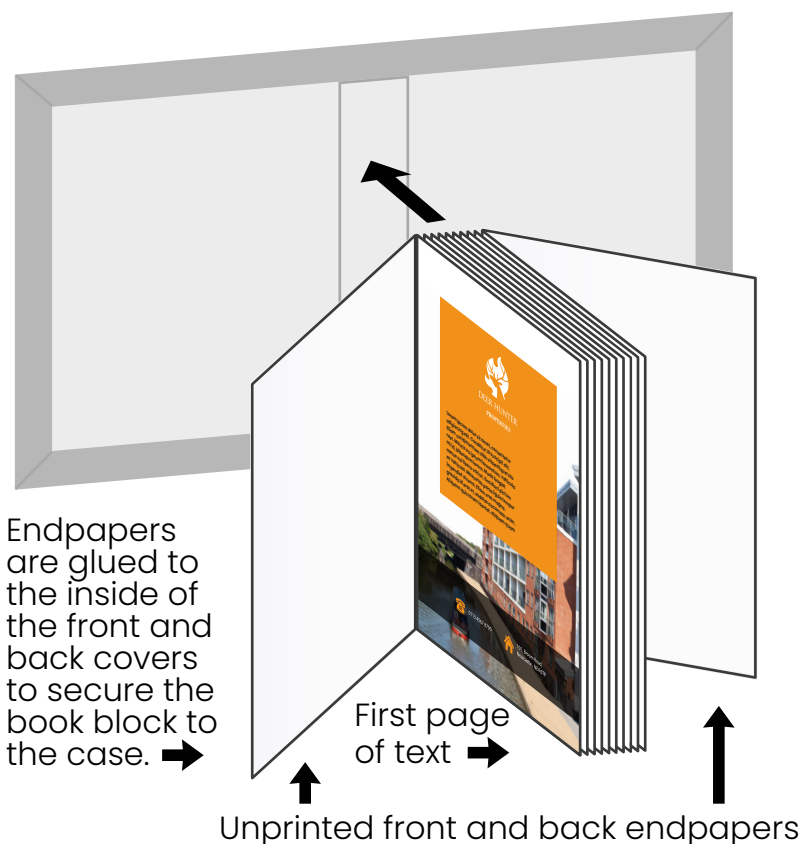
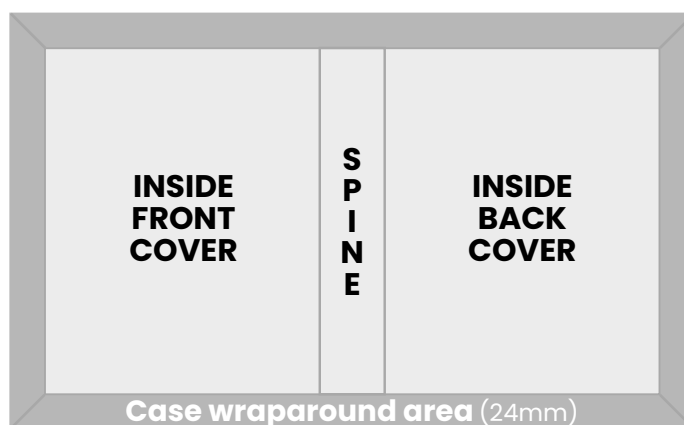
Hardback book covers are 10mm larger than the internal pages. This requires a 24mm printed wraparound, which provides enough material to be glued over the edges of the cover board and tucked onto the inside, ensuring no raw board is visible once the endpapers are applied.

The spine width depends on the page count, with production available for spines up to 33mm. To find the correct spine measurement, please use a spine calculator and verify the dimensions before exporting.

It is advised to keep text 5mm away from the outer edges and 10mm away from the spine to ensure it remains fully visible inside the cased cover.



Printed cover wrapped over rigid board



Endpapers are glued to the inside of the front and back covers to secure the book block to the case. →

First page of text →

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Unprinted front and back endpapers

Endpapers

Endpapers for hardback books are finished with 2pp uncoated endpapers as standard. The first page is glued to the inside front cover and the last page is glued to the inside back cover. These endpapers are automatically added during production and do not need to be included in the artwork file.

If a project requires additional endpaper pages, they must be incorporated into the artwork file and included in the final page count to accommodate the increased thickness.



Ensure logos and text are 10mm away from the spine. This hinge area is pressed during binding, which may obscure or distort any nearby elements.